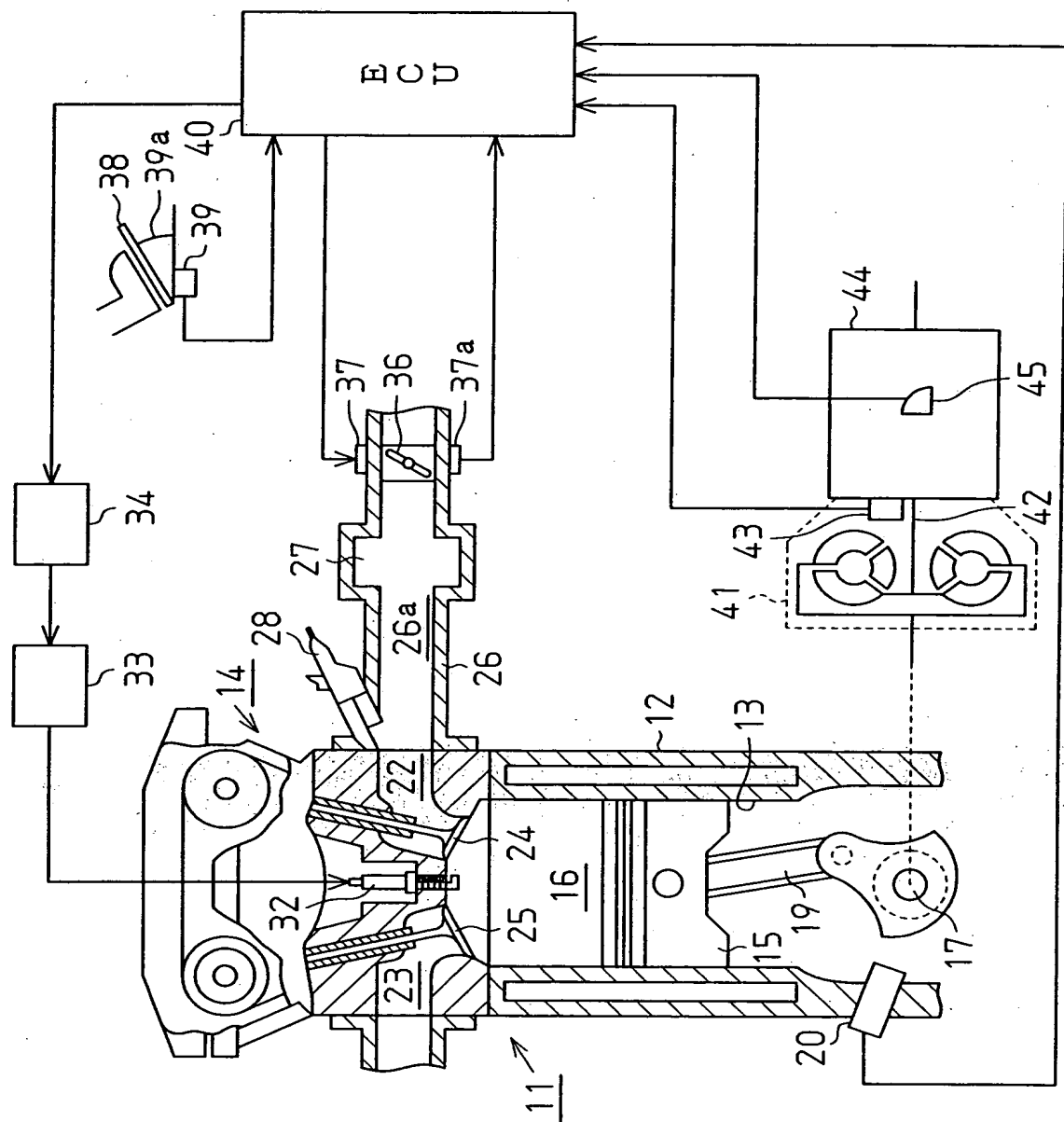
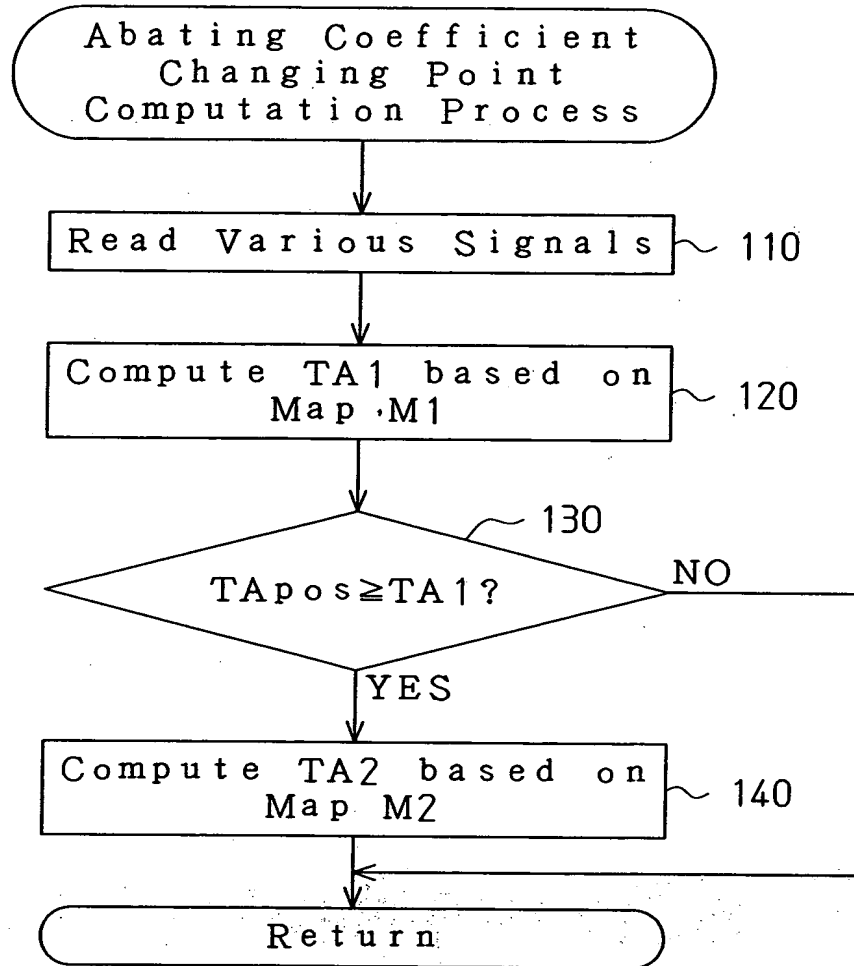


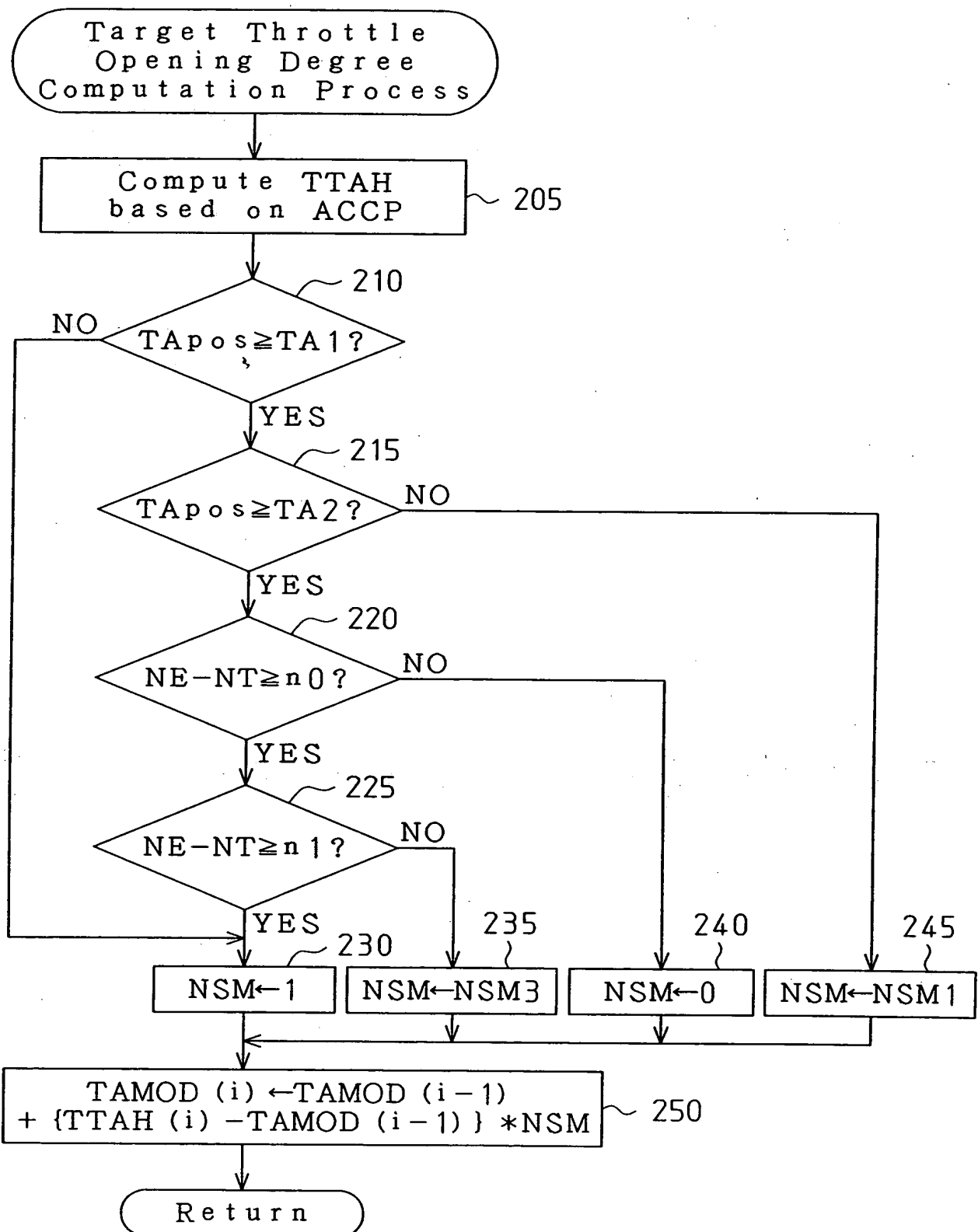
Fig. 1



# Fig. 2



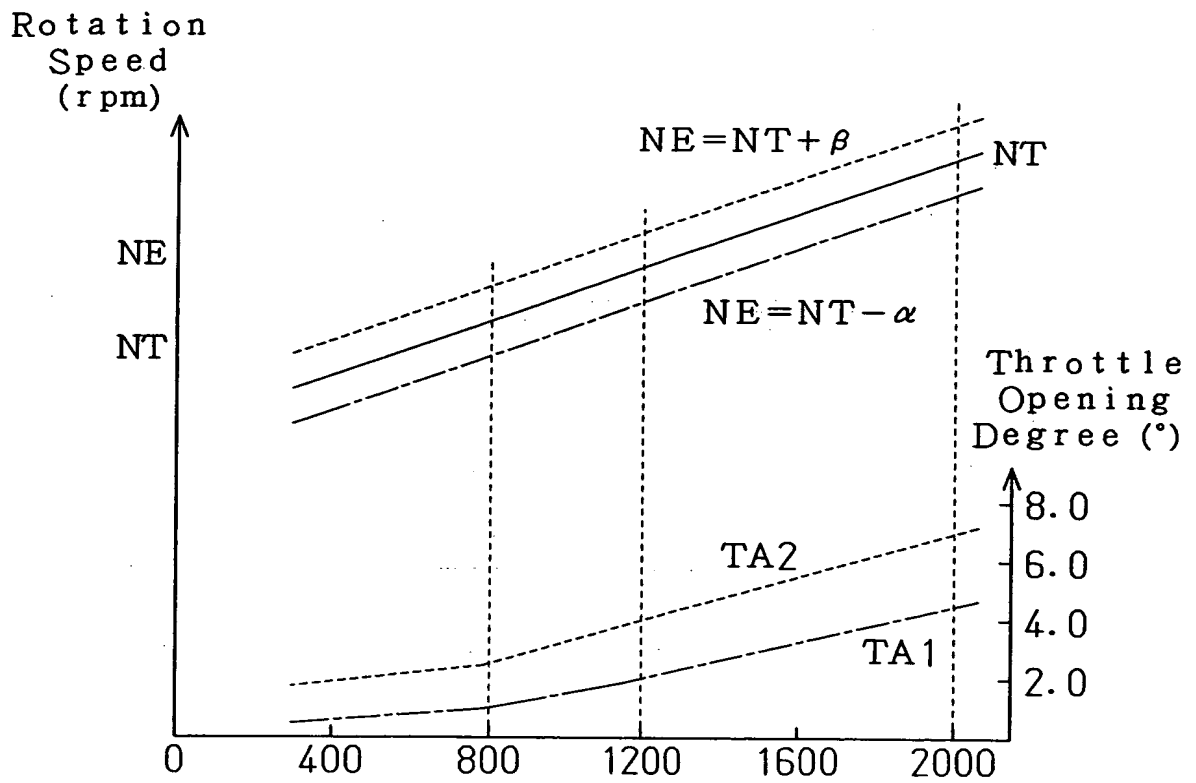
# Fig. 3



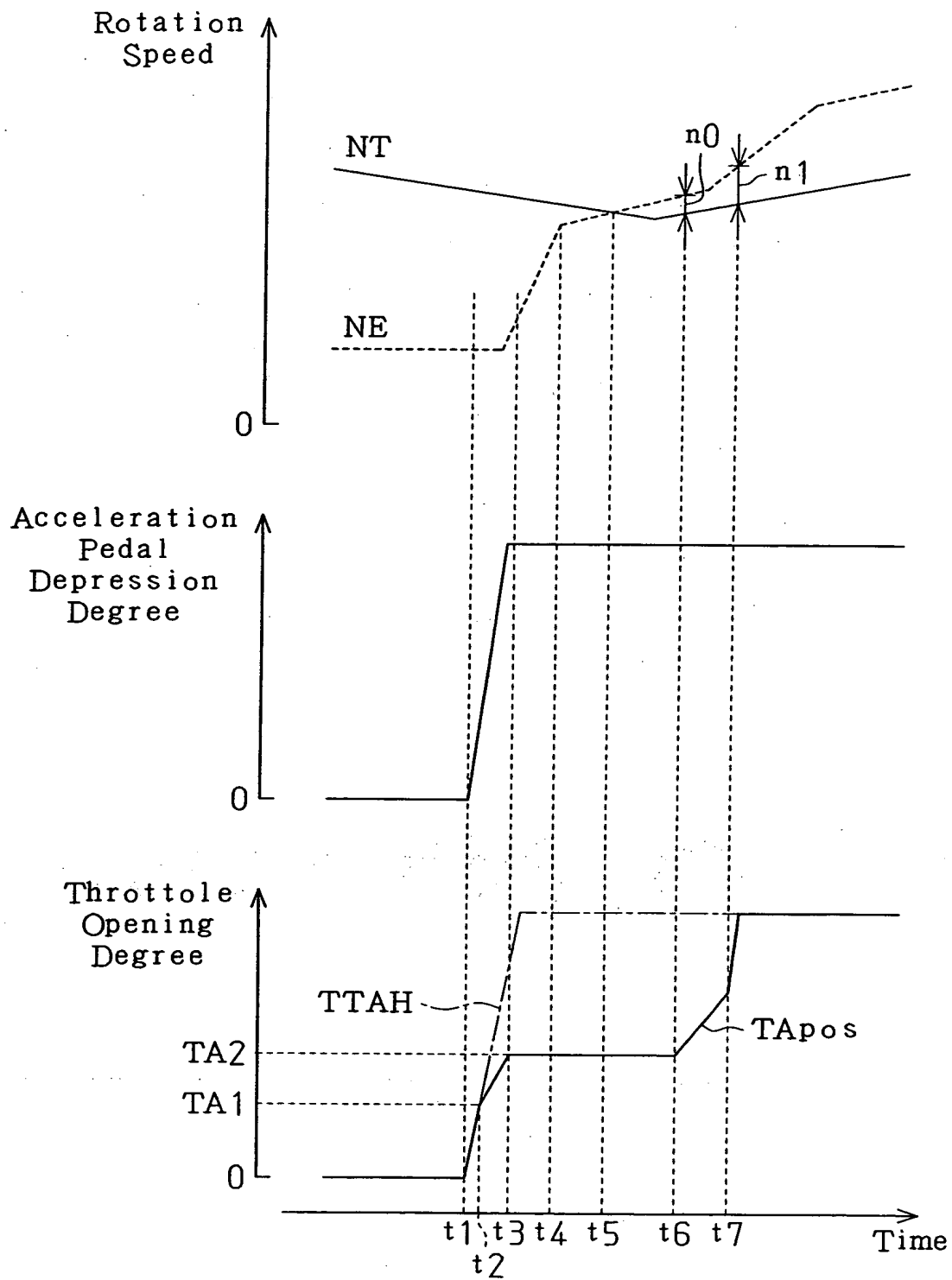
# Fig. 4

Abating Coefficient Changing Point	NT	800	1200	2000	
TA 1		1 °	2 °	4. 5 °	← M1
TA 2		2. 5 °	4 °	7 °	← M2

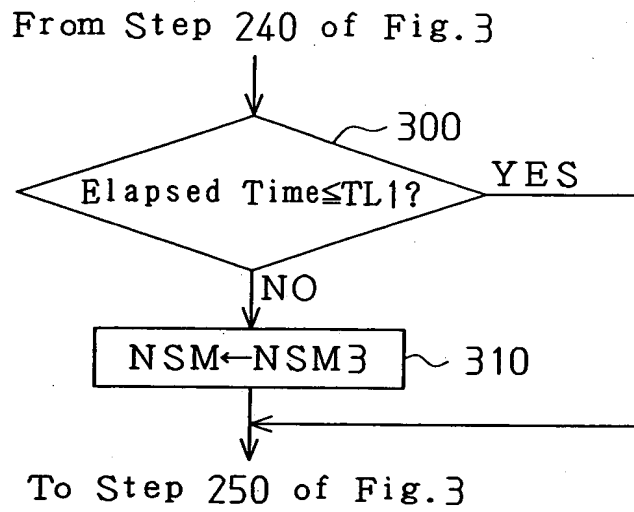
# Fig. 5



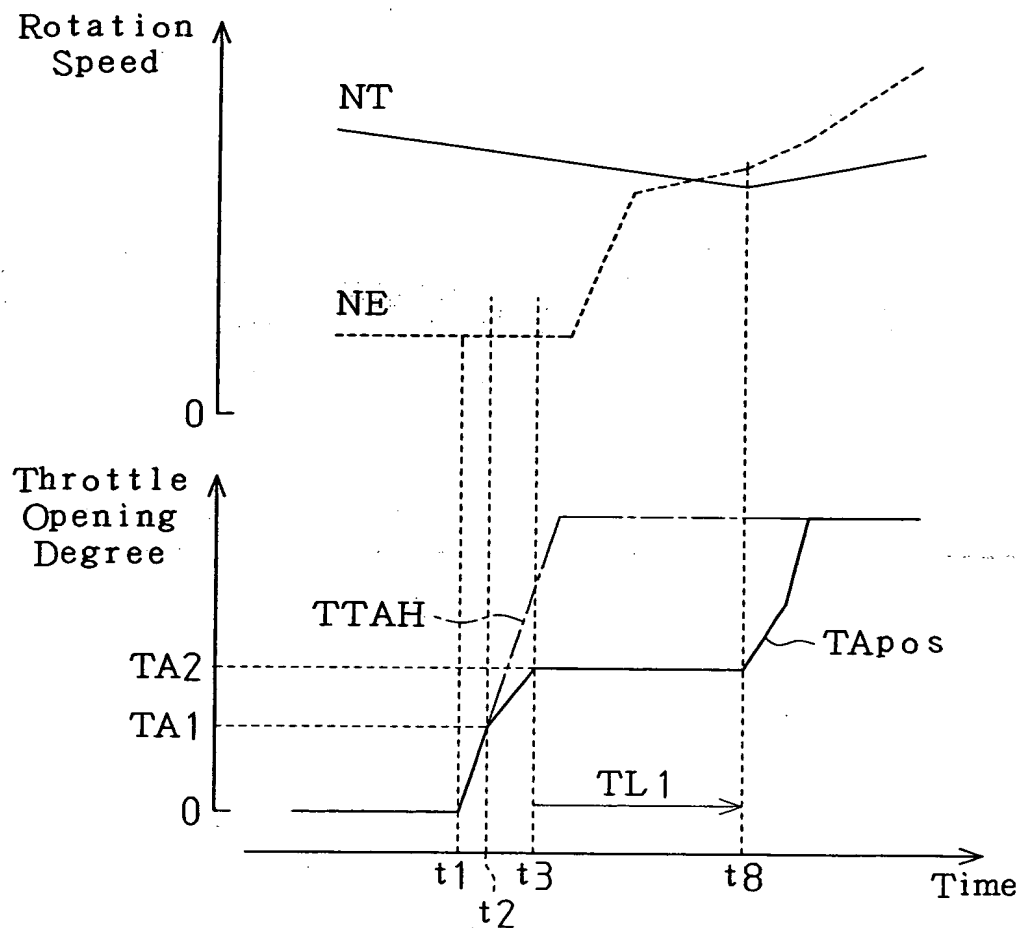
# Fig. 6



# Fig. 7

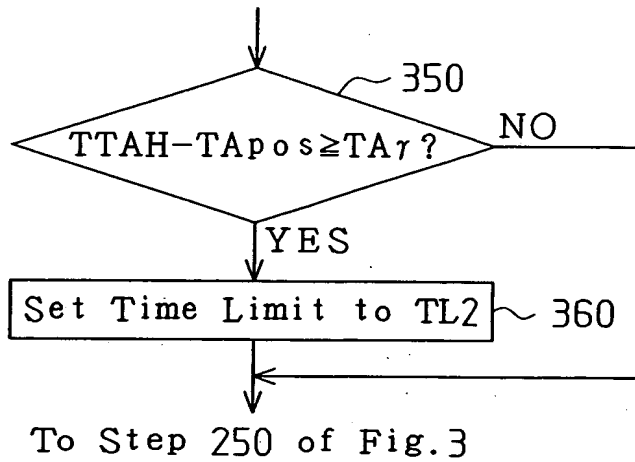


# Fig. 8

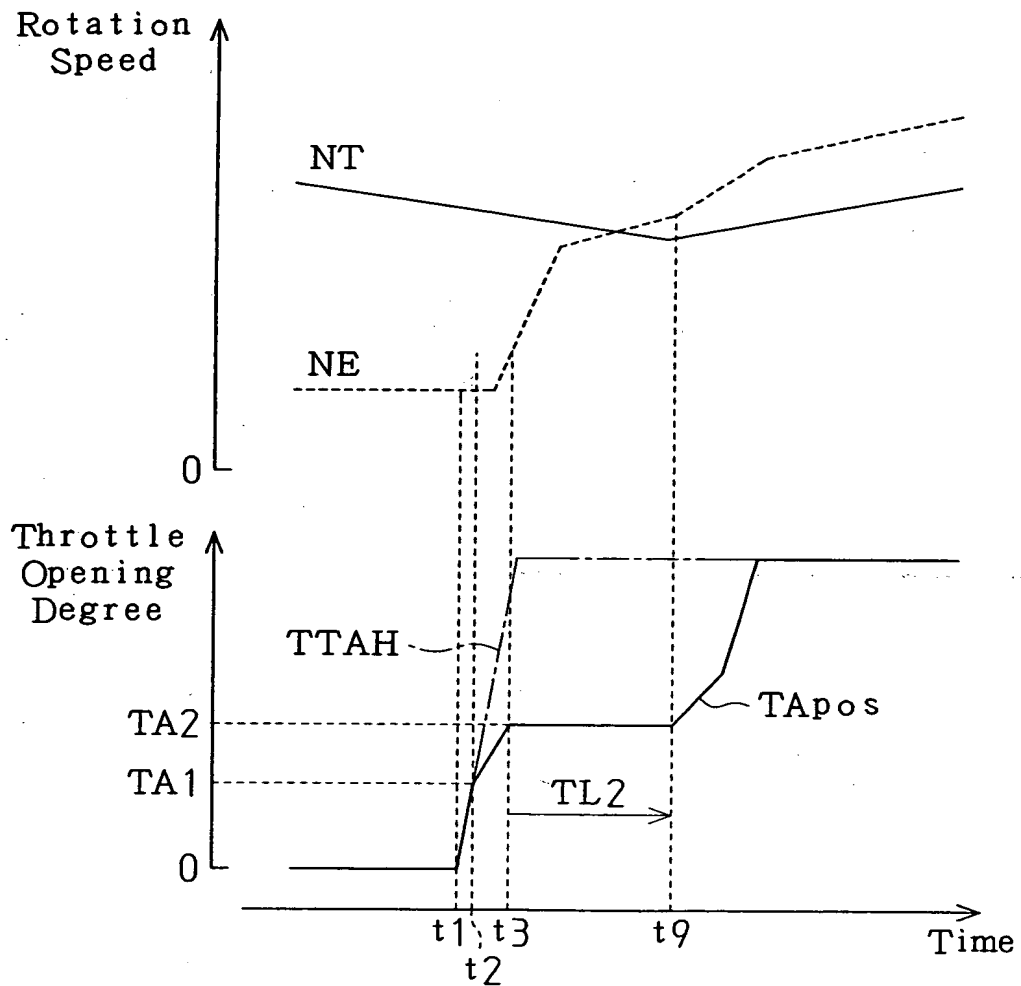


# Fig. 9

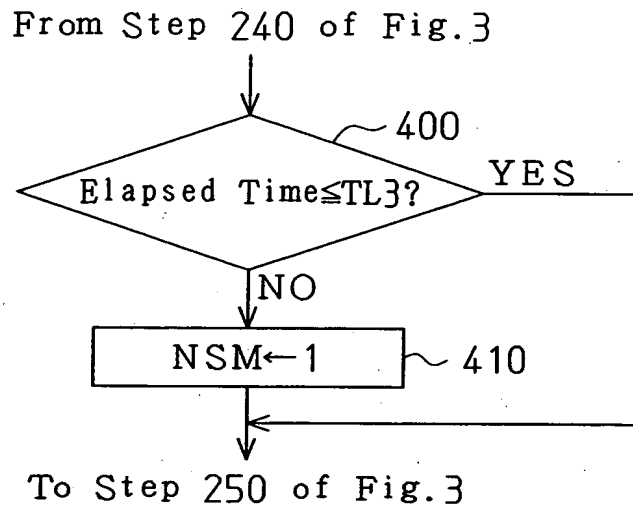
From Step 240 of Fig.3



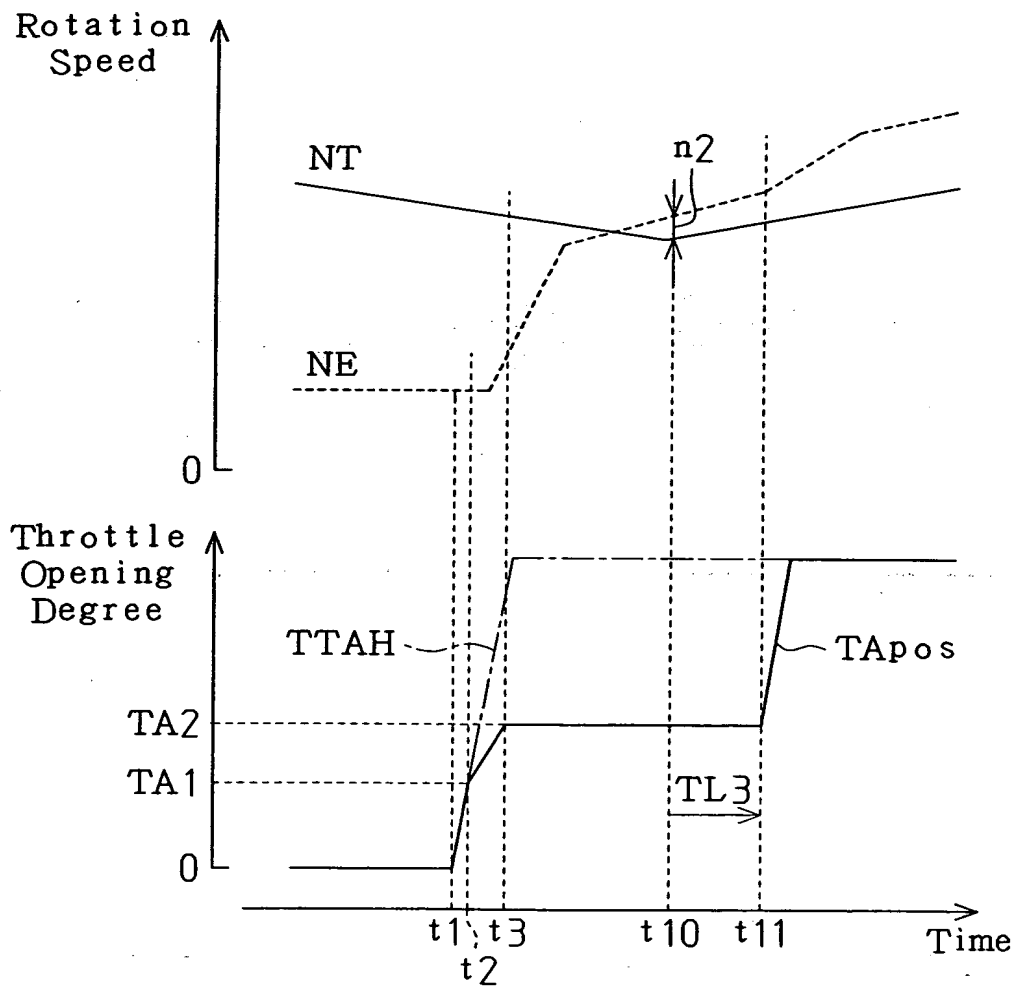
# Fig. 10



# Fig. 11

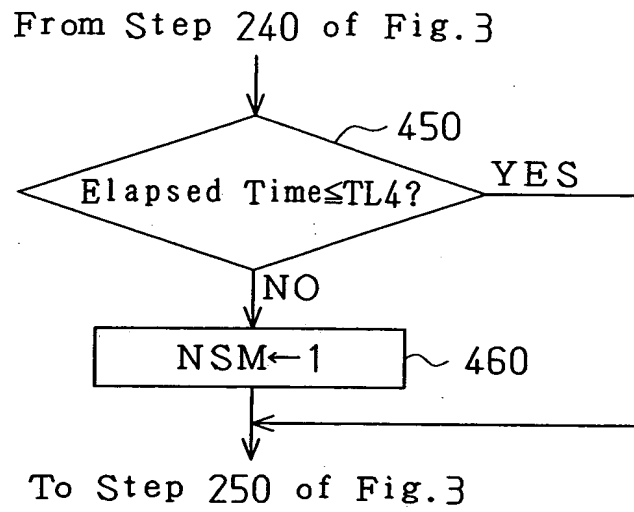


# Fig. 12

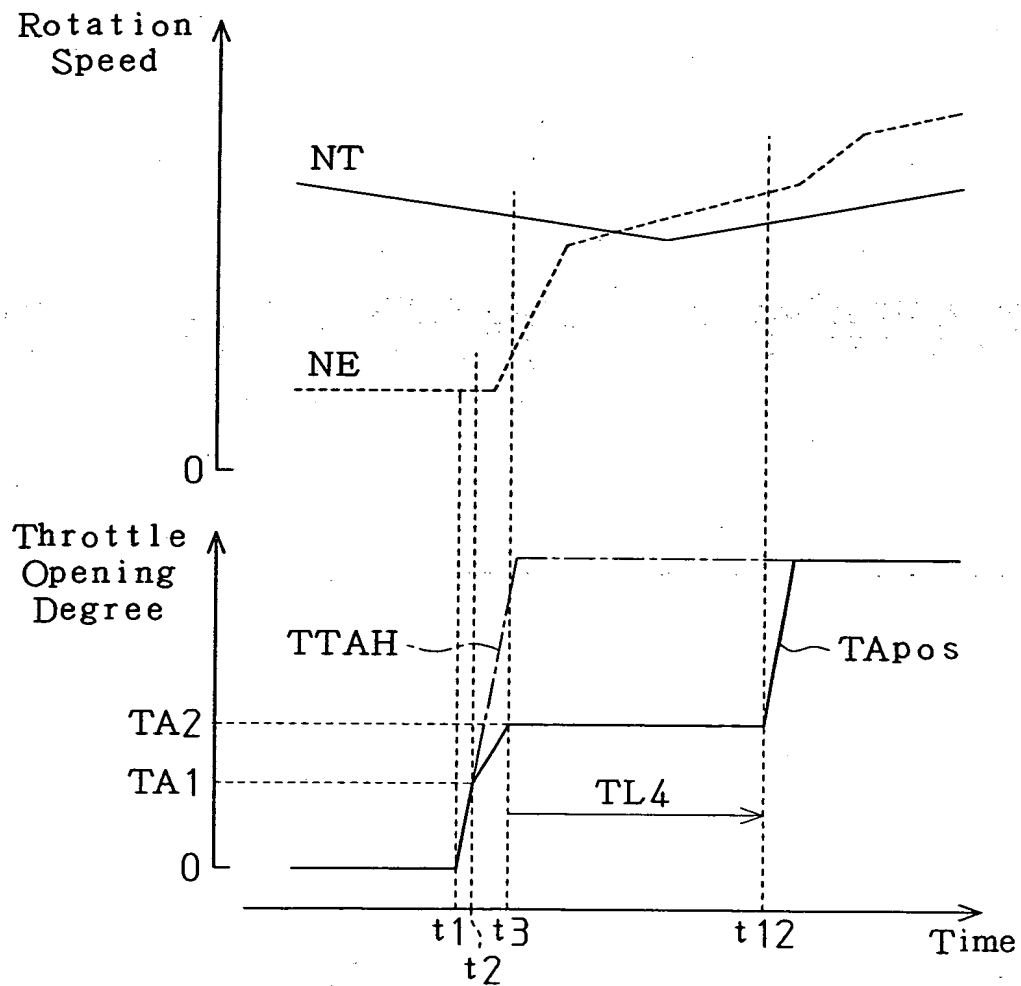




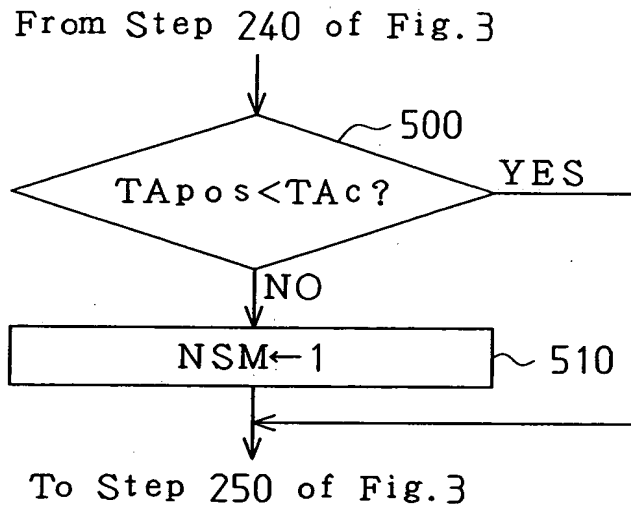
# Fig. 13



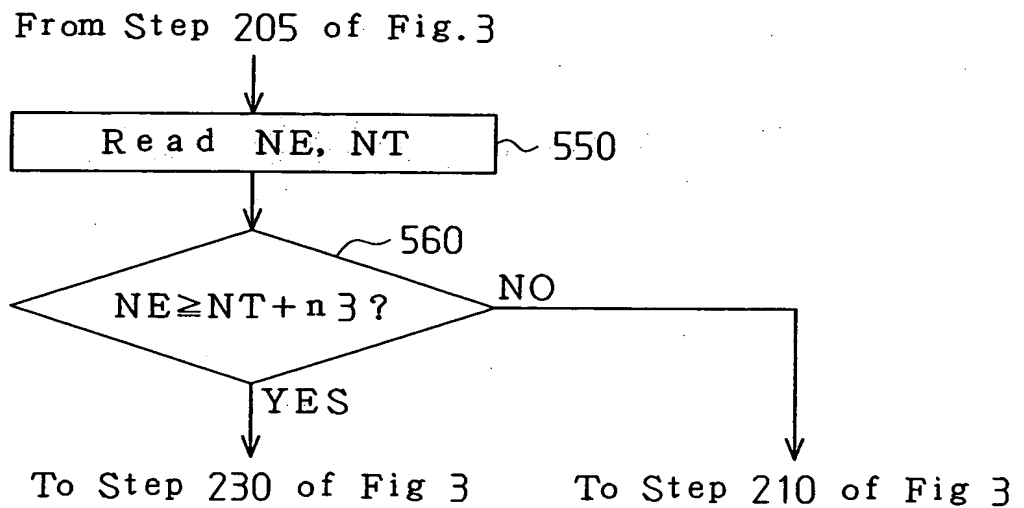
# Fig. 14



# Fig. 15



# Fig. 16



**Fig. 17 (a)**

Abating Coefficient Changing Point \ NT	1500	1750	2000
TA 1 1	5 °	5 °	5 °
TA 1 2	10 °	10 °	10 °

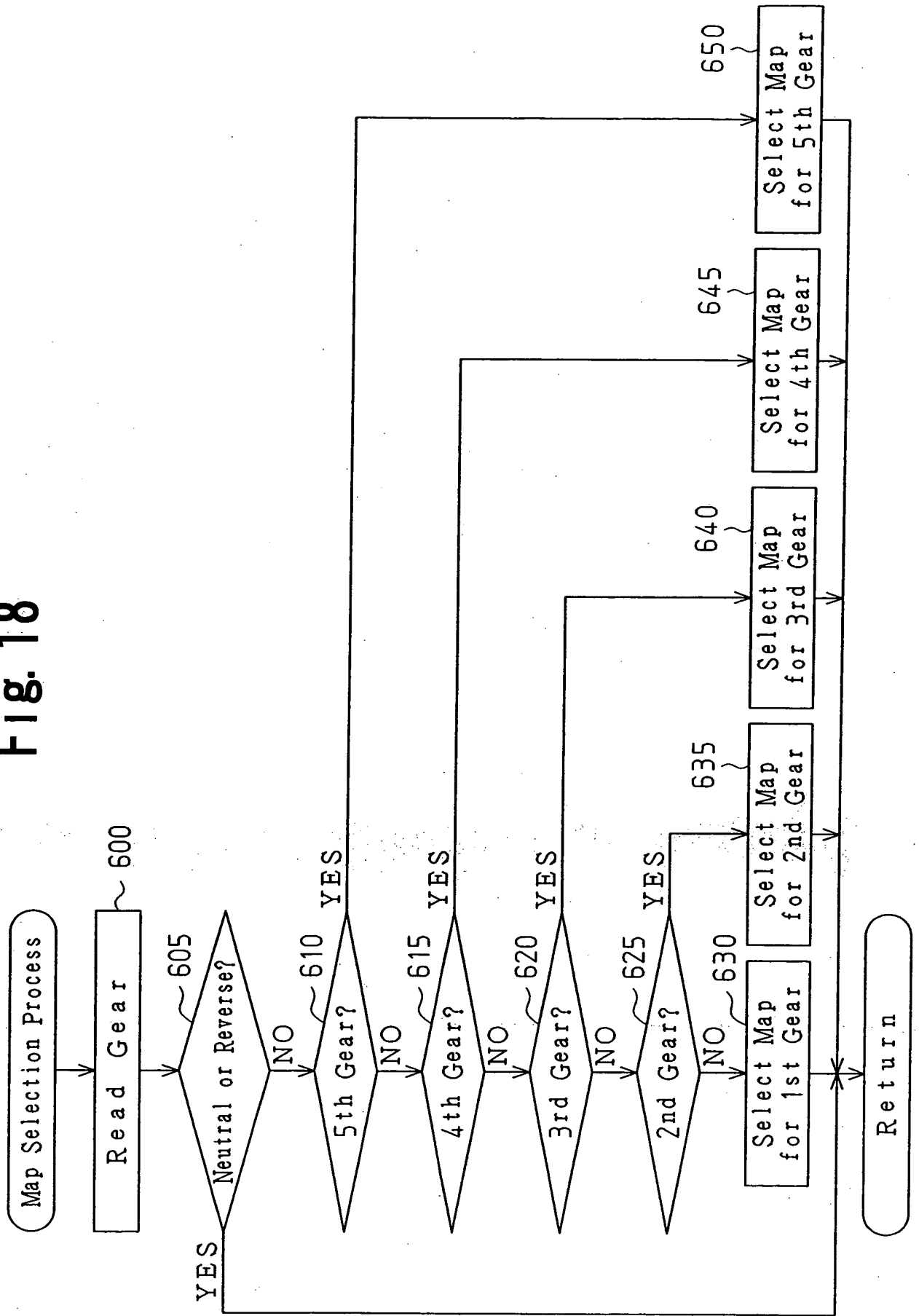
**Fig. 17 (b)**

Abating Coefficient Changing Point \ NT	1000	1750	2000
TA 2 1	0. 5 °	0. 5 °	0. 5 °
TA 2 2	2 °	4 °	6 °

**Fig. 17 (c)**

Abating Coefficient Changing Point \ NT	1000	1750	2000
TA 3 1	0. 5 °	0. 5 °	0. 5 °
TA 3 2	1. 5 °	2. 5 °	4 °

Fig. 18



# Fig. 19

Gear	1st	2nd	3rd	4th	5th
Time Limit (ms)	300	400	500	600	700

# Fig. 20

